

GUHRING

Q3 PROMOTIONS 2025

**ED
GE**

INDUSTRIAL
SUPPLIES LTD

While stocks last, price valid until 30 September 2025

PROMOTION

GUHRING

UNIVERSAL MILLING CUTTER

- ◆ High performance end mills with variable helix angle
- ◆ Centre Cutting
- ◆ Fire Coated

HPC end mills (4-fluted)



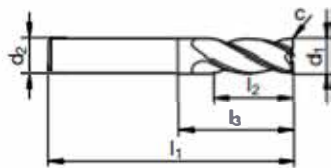
P	•
M	•
K	•
N	○
S	•
H	○

Tool material **Solid carbide**

Surface  

Type N N

Shank form HA HB



Article no. **19980**

19981

d1 e8 mm	d2 h6 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Code No	Article No.	Offer Price + vat	Articl No.	Offer Price + vat
3.000	6.000	57.000	8.000	11.400	0.06	4	3.000	19980	£9.93	19981	£9.44
4.000	6.000	57.000	11.000	14.900	0.08	4	4.000	19980	£9.93	19981	£9.44
5.000	6.000	57.000	13.000	17.400	0.1	4	5.000	19980	£9.93	19981	£9.44
6.000	6.000	57.000	13.000	21.000	0.12	4	6.000	19980	£12.04	19981	£11.51
8.000	8.000	63.000	19.000	27.000	0.16	4	8.000	19980	£16.46	19981	£15.93
10.000	10.000	72.000	22.000	32.000	0.2	4	10.000	19980	£24.95	19981	£24.21
12.000	12.000	83.000	26.000	38.000	0.24	4	12.000	19980	£31.39	19981	£30.64
14.000	14.000	83.000	26.000	38.000	0.28	4	14.000	19980	£42.39	19981	£41.66
16.000	16.000	92.000	32.000	44.000	0.32	4	16.000	19980	£54.58	19981	£53.35
20.000	20.000	104.000	38.000	54.000	0.4	4	20.000	19980	£83.97	19981	£82.77

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PROMOTION

GUHRING

BUY INSERTS AND GET THE BODY FOR **FREE!**

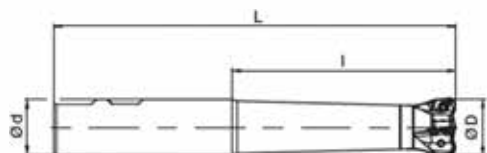
High Feed Indexable Milling Cutter



Body with Weldon Shank



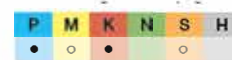
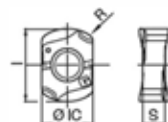
for double-sided indexable inserts type XNMX 07



Indexable Inserts XNMX with 4 cutting edges



4 usable cutting edges • stable cutting edge • type PK2011



Package includes Body and Inserts

Body Article No.	D mm	d mm	l mm	L mm	z	No. of Inserts Included	Package Order No.	Offer Price + vat
28000	16	16	50	150	2	20	304231644	£243.40
28000	20	20	90	160	3	30	304231646	£365.10
28000	25	25	100	180	4	40	304231652	£486.80
28000	32	32	120	200	5	50	304231654	£608.50

PROMOTION

GUHRING

MILLING CUTTERS FOR ALUMINIUM

- ◆ High Metal removal rate
- ◆ Extra Smooth coating prevents built-up edges. (DLC)
- ◆ Increased tool life

Ratio end mills RF 100 AL

Article no. 8232



nano polished cutting edges • neck clearance • centre cutting

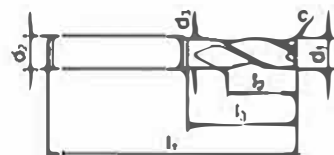


Ratio end mills RF 100 AL

Article no. 8233



nano polished cutting edges • neck clearance • centre cutting



d1 js7	d2 h5	d3	l1	l2	l3	c	Z	Article 8232		Article 8233	
								Order no.	Offer Price + vat	Order no.	Offer Price + vat
mm	mm	mm	mm	mm	mm	mm x 45°					
1	4	0.92	50	2.5	5	0.02	3	8232	1.000	26.82	
1.5	4	1.4	50	4	7.5	0.03	3	8232	1.500	26.82	
2	6	1.85	57	5	10	0.04	3	8232	2.000	28.23	
2.5	6	2.35	57	6.5	12.5	0.05	3	8232	2.500	28.23	
3	6	2.85	57	8	15	0.06	3	8232	3.000	28.23	
3.5	6	3.3	57	11	15	0.03	3	8232	3.500	28.23	8233 3.500 29.57
4	6	3.8	57	11	18	0.04	3	8232	4.000	28.23	8233 4.000 29.57
4.5	6	4.3	57	13	18	0.04	3	8232	4.500	28.23	8233 4.500 29.57
5	6	4.8	57	13	18	0.05	3	8232	5.000	28.23	8233 5.000 29.57
5.5	6	5.3	57	13	20	0.05	3	8232	5.500	28.23	8233 5.500 29.57
6	6	5.7	57	13	20	0.06	3	8232	6.000	28.23	8233 6.000 29.57
7.5	8	7.2	63	19	26	0.07	3	8232	7.500	35.61	8233 7.500 37.28
8	8	7.7	63	19	26	0.08	3	8232	8.000	35.61	8233 8.000 37.28
9.5	10	9.2	72	22	30	0.09	3	8232	9.500	48.70	8233 9.500 51.17
10	10	9.5	72	22	30	0.1	3	8232	10.000	48.70	8233 10.000 51.17
11.5	12	11	83	26	36	0.11	3	8232	11.500	71.81	8233 11.500 75.46
12	12	11.5	83	26	36	0.12	3	8232	12.000	71.81	8233 12.000 75.46
14	14	13.5	83	26	36	0.14	3	8232	14.000	93.31	8233 14.000 98.09
16	16	15.5	92	32	42	0.16	3	8232	16.000	120.33	8233 16.000 126.78
20	20	19.5	104	38	52	0.2	3	8232	20.000	194.16	8233 20.000 204.68
25	25	24	121	45	63	0.25	3	8232	25.000	300.12	8233 25.000 316.83

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PROMOTION

GUHRING

MILLING CUTTERS FOR ALUMINIUM WITH CORNER RADIUS

- ◆ High Metal removal rate
- ◆ Extra Smooth coating prevents built-up edges. (DLC)
- ◆ Increased tool life

Ratio end mills RF 100 AL

Article no. 8246



nano polished cutting edges • neck clearance • centre cutting

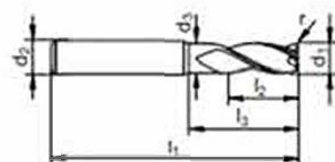


Ratio end mills RF 100 AL

Article no. 8247



nano polished cutting edges • neck clearance • centre cutting



								Article 8246			Article 8247		
d1 js 7	d2 h5	d3	l1	l2	l3	r	Z	Order no.		Offer Price + vat	Order no.		Offer Price + vat
mm	mm	mm	mm	mm	mm	mm							
1	4	0.92	50	2.5	5	0.2	3	8246	1.002	25.48			
2	6	1.85	57	5	10	0.2	3	8246	2.002	26.82			
3	6	2.85	57	8	15	0.5	3	8246	3.005	26.82			
4	6	3.8	57	11	18	0.5	3	8246	4.005	26.82	8247	4.005	28.15
5	6	4.8	57	13	18	0.5	3	8246	5.005	26.82	8247	5.005	28.15
6	6	5.7	57	13	20	0.5	3	8246	6.005	26.82	8247	6.005	28.15
8	8	7.7	63	19	26	0.5	3	8246	8.005	33.82	8247	8.005	35.50
8	8	7.7	63	19	26	1	3	8246	8.01	33.82	8247	8.01	35.50
10	10	9.5	72	22	30	1.5	3	8246	10.015	46.27	8247	10.015	48.77
12	12	11.5	83	26	36	0.5	3	8246	12.005	68.22	8247	12.005	71.90
12	12	11.5	83	26	36	2	3	8246	12.02	68.22	8247	12.02	71.90
16	16	15.5	92	32	42	2	3	8246	16.02	114.07	8247	16.02	119.68
16	16	15.5	92	32	42	4	3	8246	16.04	114.07	8247	16.04	119.68
20	20	19.5	104	38	52	2	3	8246	20.02	184.08	8247	20.02	193.12
25	25	24	121	45	63	3	3	8246	25.03	284.78	8247	25.03	298.72

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PROMOTION

One drill body, three heads: maximum efficiency.

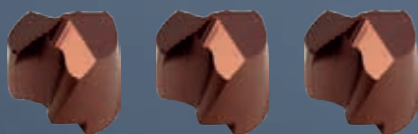
Benefit twice from our limited special offer now.

Promotion set 3xD | Article no. 8148

consisting of article no. 8151 + 8163



+



Promotion set 5xD | Article no. 8149

consisting of article no. 8152 + 8163



+



Promotion sets including mounting key (article no. 8170) and assembly instructions.

*Ø ascending in 0.1 increments

Drilling depth	Ø range* mm	Article no. set	Offer Price per set	Drill head size
3xD	16.00–19.00	8148	£ 325	
3xD	19.10–22.90	8148	£ 355	
3xD	23.00–26.00	8148	£ 385	
5xD	16.00–19.00	8149	£ 335	
5xD	19.10–22.90	8149	£ 375	
5xD	23.00–26.00	8149	£ 405	

Order the appropriate diameter:

Example: Promotion set 3xD (article no. 8148) for drilling Ø 17.50 mm

Example: Promotion set 5xD (article no. 8149) for drilling Ø 17.50 mm

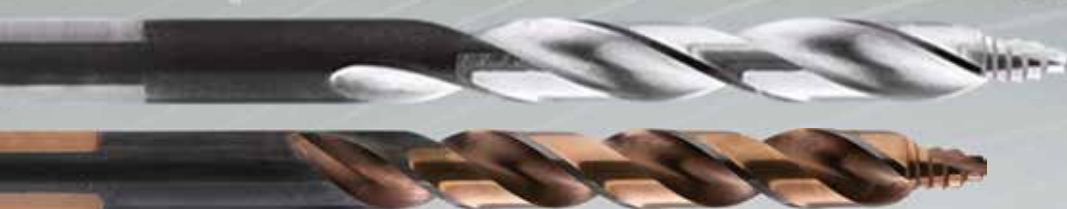
Order no. set
8148 17.500
8149 17.500

PROMOTION

GUHRING

StepPower

Drilling by hand
on a professional level.



Great Value StepPower Twist Drill Sets



HSS Sets

19 tool set: 1-10mm in 0.5mm increments
WAS £103.23 **NOW £80** +vat per set
Guhring No. 9501 0.013

25 tool set: 1-13mm in 0.5mm increments
WAS £180.08 **NOW £130** +vat per set
Guhring No. 9501 0.014



HSCo Sets

19 tool set: 1-10mm in 0.5mm increments
WAS £142.74 **NOW £106** +vat per set
Guhring No. 9503 0.013

25 tool set: 1-13mm in 0.5mm increments
WAS £273.59 **NOW £204** +vat per set
Guhring No. 9503 0.014

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PROMOTION

GUHRING

SPYROTEC SETS

SpyroTec Countersink Set

90° countersinks with unequal helix + convex cutting edges



- ⇒ Round, precise, chatter-free countersinking
- ⇒ Universal application for most materials
- ⇒ HSCo, TiALN Coated
- ⇒ Reduction of feed force by 60%
- ⇒ Reduction of radial force by 50%

Comprising Guhring No 5500

No. of pieces 6

Range 6.3, 8.3, 10.4, 12.4,
16.5, 20.5mm

List price £253.64
(when purchased separately)

Special Price

£82

+VAT per set

SAVE OVER 65%

Set Guhring No. 6000 1.000

SpyroTec 90° Set

High performance Chamfering milling cutter with unique spiral fluted geometry



Comprising Guhring No. 6992

No. of pieces 4

Range 6, 8, 10, 12mm

List price £180.80

(when purchased separately)

Special Price

£99

+VAT per set

SAVE OVER 45%

Set Guhring No. 6994 1.000

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PROMOTION

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TiN-tip coated HSS jobber drill sets

- Increased performance - the TiN-coating at the tip of the tool reduces tool flank and crater wear and longer tool life
- Improved machining of materials - the bright flute surface minimises friction during chip evacuation
- The point geometry and web thinning offer precise centring and a better hole tolerance.

Special Price

£38

+VAT per set

Special Price

£65

+VAT per set



Guhring No.	Code No.	Ø range mm	in increments of mm	Jobber drills pieces	Promotional Price
234	6.013	1.0 - 10.0	0.5	19	£38 +vat
234	6.014	1.0 - 13.0	0.5	25	£65 +vat

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PROMOTION

GUHRING



The 'Power' Drill and Tap Set

Guhring's latest PowerTaps in spiral point and spiral flute types plus the HSS TiN Tipped Drills offer the perfect combination for universal applications

Spiral Flute for Blind Holes Guhring No. 322029834



Consisting of PowerTaps Guhring No. 5734 (M3, M4, M5, M6, M8, M10) and Guhring No. 5717 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

Special Price
£72.50
+VAT per set

Spiral Point for Through Holes Guhring No. 322029835



Consisting of PowerTaps Guhring No 5733 (M3, M4, M5, M6, M8, M10) and Guhring No. 5716 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

Special Price
£61
+VAT per set

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PROMOTION

GUHRING

powertap

UNIVERSALTAPS

ISO 529 PowerTaps

Set consisting of M3, M4, M5, M6, M8, M10



Special
Price
£36.50

+VAT per set



Special
Price
£30

+VAT per set



Special
Price
£38.50

+VAT per set

**Spiral Point
for Through Holes (4034)
Guhring No. 303934260**

**Straight Flute (4035)
Guhring No. 303934261**

**Spiral Flute
for Blind Holes (4036)
Guhring No. 303934262**

Thread Size	Pitch (mm)	Shank (mm)	Square	Drilling Size (mm)	Overall Length (mm)	Code Number	4034 List Price (£)	4035 List Price (£)	4036 List Price (£)
M3	0.50	3.15	2.50	2.50	48.00	3.000	9.27	6.21	11.81
M4	0.70	4.00	3.15	3.30	53.00	4.000	8.73	5.80	10.80
M5	0.80	5.00	4.00	4.20	58.00	5.000	9.00	5.93	11.66
M6	1.00	6.30	5.00	5.00	66.00	6.000	9.00	5.93	11.66
M8	1.25	8.00	6.30	6.80	72.00	8.000	10.10	6.96	13.06
M10	1.50	10.00	8.00	8.50	80.00	10.000	13.06	8.98	15.47
M12	1.75	9.00	7.10	10.20	89.00	12.000	18.26	12.31	21.76
M14	2.00	11.20	9.00	12.00	95.00	14.000	22.76	15.19	30.20
M16	2.00	12.50	10.00	14.00	102.00	16.000	26.43	18.65	33.70
M18	2.50	14.00	11.20	15.50	112.00	18.000	40.04	27.75	49.18
M20	2.50	14.00	11.20	17.50	112.00	20.000	42.84	30.78	54.80

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Bridge St,
Cradley Heath
B64 7RW**

▪ **Birmingham Branch**

**Unit 5, Key Business
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Erdington,
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B24 9PT**

Tel: 0121 274 7140

Email: sales@edgeinustrial.co.uk