

GUHRING

The Tool Company

Q1 PROMOTIONS



www.guhring.co.uk

2026

MILLING SET SPECIAL OFFERS

RF 100 **SPEED**



Highest metal removal rates with outstanding process reliability. Unequal flute spacing ensures smooth, quiet operation while the open flute design provides efficient chip evacuation.

Style 'M' Set

Consisting of RF100 Speed
Guhring No 6760
6 | 8 | 10 | 12 | 16mm
Set Guhring no. 6780 1.000

£195
+VAT

RF 100 **diver**



Drilling, Ramping, Slotting, Roughing, Finishing. Universally applicable for all materials and milling strategies for outstanding cutting values and tool life.

Consisting of RF 100 Diver
Guhring No 6736
6 | 8 | 10 | 12 | 16mm DIN 6527L,
HB shank
Set Guhring no. 6754 2.000

£195
+VAT



- exceptionally easy cutting for unstable to rigid conditions
- full flexibility in milling operations
- more cost-efficient milling

Consisting of RF 100 Sharp
Guhring No 6939
6 | 8 | 10 | 12mm
HB shank
Set Guhring no. 6469 1.000

£99
+VAT

SC-TM-Z SP Thread Milling Cutter

Staggard tooth, High-performance thread milling cutter

- High process reliability with maximum tool life up to 2.5xD thread depth
- No spring pass needed due to reduced radial load
- New milling strategy & short machining time reduce cost per thread

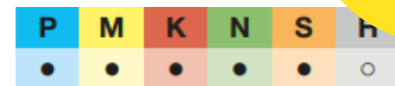
Thread milling cutters without chamfer for ISO metric threads



**30%
OFF**



maximum performance • unequal flute spacing • unequal helix



H = 55 HRC

D	P mm	d1 mm	d2 mm	d3 mm	dk mm	l1 mm	l3 mm	l2 mm	Z	Order Number	Offer Price £ + vat
M3	0.5	2.3	6	2.3	2.5	54	36	7.5	4	4870 3.000	105.44
M4	0.7	3.1	6	3.1	3.3	58	36	10.5	4	4870 4.000	108.17
M5	0.8	4	6	4	4.2	58	36	12.8	4	4870 5.000	115.39
M6	1	4.8	6	4.8	5	58	36	16	4	4870 6.000	126.17
M8	1.25	6.3	8	6.3	6.8	68	36	21.25	4	4870 8.000	138.44
M8 x 1	1	6.3	8	6.3	7	68	36	21	4	4870 8.005	142.58
M10	1.5	8	10	8	8.5	74	40	25.5	4	4870 10.000	164.75
M10 x 1	1	8	10	8	9	74	40	25	4	4870 10.005	177.92
M10 x 1.25	1.25	8	10	8	8.8	74	40	26.25	4	4870 10.006	180.82
M12	1.75	9.95	12	9.95	10.2	90	45	33.25	4	4870 12.000	199.86
M12 x 1	1	9.95	12	9.95	11	90	45	31	4	4870 12.005	215.68
M12 x 1.25	1.5	9.95	12	9.95	10.5	90	45	31.5	4	4870 12.007	213.23
M14	2	11.2	12	11.2	12	100	45	38	6	4870 14.000	225.08
M14 x 1.5	1.5	11.2	12	11.2	12.5	100	45	37.5	6	4870 14.007	223.51
M16	2	13.1	16	13.1	14	105	48	42	6	4870 16.000	253.00
M16 x 1.5	1.5	13.1	16	13.1	14.5	105	48	40.5	6	4870 16.007	267.29
M20	2.5	14.95	16	14.95	17.5	120	48	52.5	6	4870 20.000	299.08
M20 x 1.5	1.5	14.95	16	14.95	18.5	120	48	49.5	6	4870 20.007	306.92

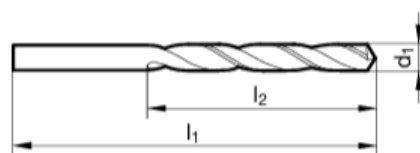
AeroX HSCo SPLIT POINT DRILL

- 8% cobalt - for maximum performance at high temperatures
- 135° split point for spot-on accuracy pilot drilling with minimum feed forces
- Suitable for machines or hand drills for general or aviation

**65%
OFF**



P	Steel	•	web thinning $\geq \varnothing 1.000$ • optimized NAS 907 split point • 8% cobalt-alloyed HSCo high speed steel for maximum tool life, high thermal resistance and hardness
M	Stainless steel	•	
K	Cast iron	•	
N	Aluminum	•	unalloyed and high-alloyed steel materials • cast materials • non-ferrous metals • Titanium and Titanium alloys
S	Titanium alloys	•	
H	Hardened steel	○	
●=Optimal			
○=Limited			



d1	l1	l2	Order no.		Offer Price £ + vat
mm	mm	mm			
1.000	34	12	1018	1.000	2.80
2.000	49	24	1018	2.000	2.16
3.000	61	33	1018	3.000	2.45
4.000	80	47	1018	4.000	3.23
5.000	86	52	1018	5.000	3.87
6.000	93	57	1018	6.000	4.74
7.000	109	69	1018	7.000	6.46
8.000	117	75	1018	8.000	8.61
9.000	125	81	1018	9.000	10.77
10.000	133	87	1018	10.000	12.05
11.000	142	94	1018	11.000	19.81
12.000	151	101	1018	12.000	21.53
13.000	151	101	1018	13.000	25.83



Check availability now at www.guhring.co.uk
*Full range of sizes available

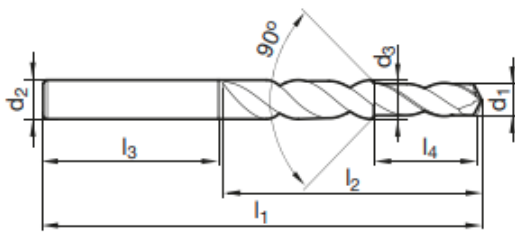
RT100U Step Drill

14% reduction in machining time

- Tapping hole size and 90° countersink are created in a single tool
- 1 less tool
- No more expensive special step drills
- Minimised chatter marks on the component
- Universal application accross most materials



90° step drill for tapped core holes 3xD • core hole diameter for thread tapping according to DIN 336 and for fluteless tapping included • facet point grind • main cutting edge form straight • optimised cutting edge geometry • nominal diameter d3 for chamfering and countersinking, not suitable for full drilling



**35%
OFF**

d1 m7 mm	d2 h6 mm	d3 +0,013 mm	l1 mm	l2 mm	l3 mm	l4 mm	for thread	Order No.	List Price	Offer Price £ + vat
3.3	6	6	66	28	36	11.4	M 4 Cutting	6407 3.300	55.18	35.87
3.7	6	6	66	28	36	11.4	M 4 Forming	6407 3.700	55.18	35.87
4.2	6	6	66	30	36	13.6	M 5 Cutting	6407 4.200	58.62	38.10
4.65	6	6	66	30	36	13.6	M 5 Forming	6407 4.650	58.62	38.10
5	8	8	79	30	36	16.5	M 6 Cutting	6407 5.000	78.14	50.79
5.55	8	8	79	30	36	16.5	M 6 Forming	6407 5.550	78.14	50.79
6.8	10	10	89	47	40	21	M 8 Cutting	6407 6.800	87.34	56.77
7.4	10	10	89	47	40	21	M 8 Forming	6407 7.400	87.34	56.77
8.5	12	12	102	55	45	25.5	M10 Cutting	6407 8.500	109.46	71.15
9.3	12	12	102	55	45	25.5	M10 Forming	6407 9.300	109.46	71.15
10.2	14	14	107	60	45	30	M12 Cutting	6407 10.200	159.85	103.90
11.2	14	14	107	60	45	30	M12 Forming	6407 11.200	159.85	103.90
12	16	16	115	65	48	34.5	M14 Cutting	6407 12.000	159.85	103.90
13.1	16	16	115	65	48	34.5	M14 Forming	6407 13.100	213.94	139.06
14	18	18	123	73	48	38.5	M16 Cutting	6407 14.000	213.94	139.06
15.1	18	18	123	73	48	38.5	M16 Forming	6407 15.100	265.98	172.89

Universal Milling Cutter

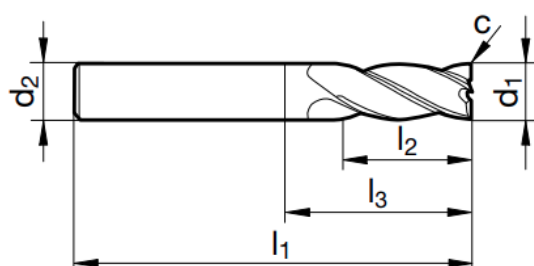
- High Performance end mills with variable helix angle
- Centre Cutting
- Fire Coated

HPC end mills (4 fluted)



P	•
M	•
K	•
N	○
S	•
H	○

Tool material	Solid carbide	
Surface	F	F
Type	N	N
Shank form	HA	HB



Article No.

19980

19981

d1 e8 mm	d2 h6 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Code No	Article No.	Offer Price + vat	Article No.	Offer Price £ + vat
3.000	6.000	57.000	8.000	11.400	0.06	4	3.000	19980	£9.93	19981	9.44
4.000	6.000	57.000	11.000	14.900	0.08	4	4.000	19980	£9.93	19981	9.44
5.000	6.000	57.000	13.000	17.400	0.1	4	5.000	19980	£9.93	19981	9.44
6.000	6.000	57.000	13.000	21.000	0.12	4	6.000	19980	£12.04	19981	11.51
8.000	8.000	63.000	19.000	27.000	0.16	4	8.000	19980	£16.46	19981	15.93
10.000	10.000	72.000	22.000	32.000	0.2	4	10.000	19980	£24.95	19981	24.21
12.000	12.000	83.000	26.000	38.000	0.24	4	12.000	19980	£31.39	19981	30.64
14.000	14.000	83.000	26.000	38.000	0.28	4	14.000	19980	£42.39	19981	41.66
16.000	16.000	92.000	32.000	44.000	0.32	4	16.000	19980	£54.58	19981	53.35
20.000	20.000	104.000	38.000	54.000	0.4	4	20.000	19980	£83.97	19981	82.77

High Feed Indexable Milling Cutter

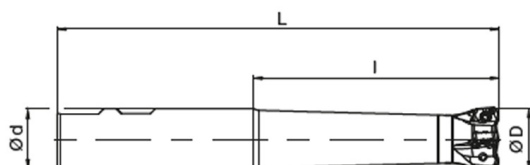
BUY INSERTS AND GET THE BODY FOR **FREE!**



Body with Weldon Shank



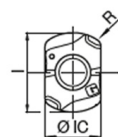
for double-sided indexable inserts type XNMX 07



Indexable Inserts XNMX with 4 cutting edges



4 usable cutting edges • stable cutting edge • type PK2011



Package includes Body and Inserts

Body Article No.	D mm	d mm	I mm	L mm	Z	No. of Inserts Included	Package Order No.	Offer Price £ + vat
28000	16	16	50	150	2	20	304231644	257.80
28000	20	20	90	160	3	30	304231646	386.70
28000	25	25	100	180	4	40	304231652	515.60
28000	32	32	120	200	5	50	304231654	644.50

Please note promotion not available online.
Please email your order to orders@guhning.co.uk

SPYROTEC Sets

SpyroTec Countersink Set

90° countersinks with unequal helix + convex cutting edges



- Round, precise, chatter-free countersinking
- Universal application for most materials
- HSCo, TiALN Coated
- Reduction of feed force by 60%
- Reduction of radial force by 50%

Comprising Guhring No 5500

No. of pieces	6
Range	6.3, 8.3, 10.4, 12.4, 16.5, 20.5mm
List Price	£241.42 (when purchased separately)

SAVE OVER 65%

Set Guhring No. 6000 1.000

SpyroTec 90° Set

High performance Chamfering milling cutter with unique spiral fluted geometry



Comprising Guhring No 6992

No. of pieces	4
Range	6, 8, 10, 12mm
List Price	£180.80 (when purchased separately)

SAVE OVER 45%

Set Guhring No. 6994 1.000



Jobber Drill Sets

TiN-tip coated HSS jobber drill sets

- Increased performance - the TiN-coating at the tip of the tool reduces tool flank and crater wear and longer tool life
- Improved machining of materials - the bright flute surface minimises friction during chip evacuation
- The point geometry and web thinning offer precise centring and a better hole tolerance.



Guhring No.	Code No.	range mm	in increments of mm	Jobber drill pieces	Offer Price £ +vat
234	6.013	1.0 - 10.0	0.5	19	£38 +vat
234	6.014	1.0 - 13.0	0.5	25	£65 +vat



PowerTap Sets



ISO 529 PowerTaps
Set consisting of M3, M4, M5, M6, M8, M10

Spiral Point
for Through Holes (4034) (4035)

Straight Flute (4035)

Spiral Flute
for Blind Holes (4036)



Guhring No. 303934260

Guhring No. 303934261

Guhring No. 303934262

Thread Size	Pitch (mm)	Shank (mm)	Square	Drilling Size (mm)	Overall Length (mm)	Code Number	4034 List Price (£)	4035 List Price (£)	4036 List Price (£)
M3	0.5	3.15	2.5	2.5	48	3.000	9.27	6.21	11.81
M4	0.7	4	3.15	3.3	53	4.000	8.73	5.80	10.80
M5	0.8	5	4	4.2	58	5.000	9.00	5.93	11.66
M6	1	6.3	5	5	66	6.000	9.00	5.93	11.66
M8	1.25	8	6.3	6.8	72	8.000	10.10	6.96	13.06
M10	1.5	10	8	8.5	80	10.000	13.06	8.98	15.47
M12	1.75	9	7.1	10.2	89	12.000	18.26	12.31	21.76
M14	2	11.2	9	12	95	14.000	22.76	15.19	30.20
M16	2	12.5	10	14	102	16.000	26.43	18.65	33.70
M18	2.5	14	11.2	15.5	112	18.000	40.04	27.75	49.18

Please note promotion not available online.
Please email your order to orders@guhring.co.uk

Drill and Tap Set

The 'Power' Drill and Tap Set

Guhring's latest PowerTaps in spiral point and spiral flute types plus the HSS TiN Tipped Drills offer the perfect combination for universal applications

Spiral Flute for Blind Holes Guhring No. 322029834

Spiral Point for Through Holes Guhring No. 322029835



Consisting of PowerTaps Guhring No. 5734 (M3, M4, M5, M6, M8, M10) and Guhring No. 5717 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)



Consisting of PowerTaps Guhring No 5733 (M3, M4, M5, M6, M8, M10) and Guhring No. 5716 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

Please note promotion not available online.
Please email your order to orders@guhring.co.uk

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