

GUHRING

The Tool Company

Q4

PROMOTIONS

2025

**ED
GE**

INDUSTRIAL
SUPPLIES LTD

While stocks last, price valid until 31 December 2025

PROMOTION

GUHRING

UNIVERSAL MILLING CUTTER

- ♦ High performance end mills with variable helix angle
- ♦ Centre Cutting
- ♦ Fire Coated

HPC end mills (4-fluted)



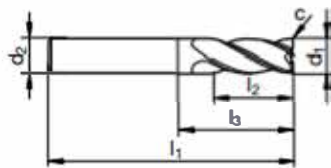
P	•
M	•
K	•
N	○
S	•
H	○

Tool material **Solid carbide**

Surface  

Type N N

Shank form HA HB



Article no. **19980**

19981

d1 e8 mm	d2 h6 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Code No	Article No.	Offer Price + vat	Articl No.	Offer Price + vat
3.000	6.000	57.000	8.000	11.400	0.06	4	3.000	19980	£9.93	19981	£9.44
4.000	6.000	57.000	11.000	14.900	0.08	4	4.000	19980	£9.93	19981	£9.44
5.000	6.000	57.000	13.000	17.400	0.1	4	5.000	19980	£9.93	19981	£9.44
6.000	6.000	57.000	13.000	21.000	0.12	4	6.000	19980	£12.04	19981	£11.51
8.000	8.000	63.000	19.000	27.000	0.16	4	8.000	19980	£16.46	19981	£15.93
10.000	10.000	72.000	22.000	32.000	0.2	4	10.000	19980	£24.95	19981	£24.21
12.000	12.000	83.000	26.000	38.000	0.24	4	12.000	19980	£31.39	19981	£30.64
14.000	14.000	83.000	26.000	38.000	0.28	4	14.000	19980	£42.39	19981	£41.66
16.000	16.000	92.000	32.000	44.000	0.32	4	16.000	19980	£54.58	19981	£53.35
20.000	20.000	104.000	38.000	54.000	0.4	4	20.000	19980	£83.97	19981	£82.77

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PROMOTION GUHRING

AeroX HSCo SPLIT POINT DRILL

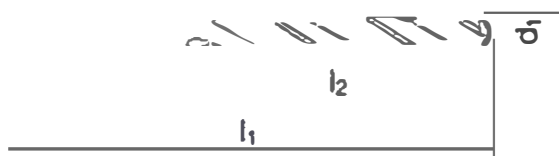
- ♦ 8% cobalt - for maximum performance at high temperatures
- ♦ 135° split point for spot-on accuracy pilot drilling with minimum feed forces
- ♦ Suitable for machines or hand drills for general or aviation

**65%
OFF**

AeroX split point drills



- P** • web thinning $\geq \varnothing 1.000$ • optimised split point • 8% cobalt-alloyed HSCo high speed steel for maximum tool life, high thermal resistance and hardness
- M** •
- K** •
- N** • unalloyed and high-alloyed steel materials • cast materials • non-ferrous metals • Titanium and Titanium a"
- S** •
- H** •



Article 1018

d1 mm	l1 mm	l2 mm	Order no.		Offer Price + vat
1.000	34	12	1018	1.000	£2.80
2.000	49	24	1018	2.000	£2.16
3.000	61	33	1018	3.000	£2.45
4.000	80	47	1018	4.000	£3.23
5.000	86	52	1018	5.000	£3.87
6.000	93	57	1018	6.000	£4.74
7.000	109	69	1018	7.000	£6.46
8.000	117	75	1018	8.000	£8.61
9.000	125	81	1018	9.000	£10.77
10.000	133	87	1018	10.000	£12.05
11.000	142	94	1018	11.000	£19.81
12.000	151	101	1018	12.000	£21.53
13.000	151	101	1018	13.000	£25.83

PROMOTION

GUHRING

BUY INSERTS AND GET THE BODY FOR **FREE!**

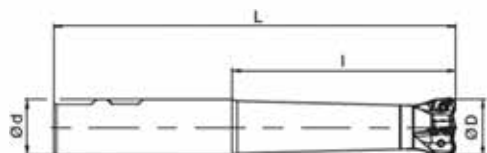
High Feed Indexable Milling Cutter



Body with Weldon Shank



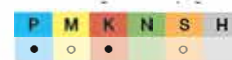
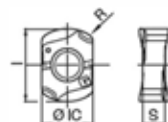
for double-sided indexable inserts type XNMX 07



Indexable Inserts XNMX with 4 cutting edges



4 usable cutting edges • stable cutting edge • type PK2011



Package includes Body and Inserts

Body Article No.	D mm	d mm	I mm	L mm	Z	No. of Inserts Included	Package Order No.	Offer Price + vat
28000	16	16	50	150	2	20	304231644	£259.23
28000	20	20	90	160	3	30	304231646	£328.93
28000	25	25	100	180	4	40	304231652	£316.34
28000	32	32	120	200	5	50	304231654	£386.43

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PROMOTION

GUHRING

MICRO THREADMILLING CUTTERS

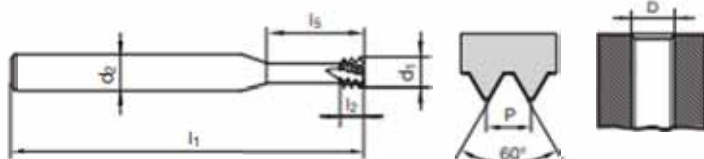
- ◆ Secure process with quantity threads
- ◆ Reduced push off – Long reach with low axial forces
- ◆ Perfect for all materials

Micro thread milling cutters



P	•
M	•
K	•
N	•
S	•
H	≤ 55

Tool material	Solid carbide
Tolerance on Ø	
Surface	
Type	MTM3 SP
Shank form	DIN 6535-HA
Internal cooling	



								Article 4226		
D	P	d1	d2	l1	l2	l5	Z	Order no.		Offer Price + vat
	mm	mm	mm	mm	mm	mm				
M1,6	0.35	1.20	3	39	1.10	4.80	3	4226	1.600	60.61
M1,8	0.35	1.40	3	39	1.10	5.40	3	4226	1.800	60.61
M2	0.40	1.55	3	39	1.20	6.00	4	4226	2.000	60.61
M2,5	0.45	1.95	3	39	1.40	7.50	4	4226	2.500	60.61
M3	0.50	2.40	6	58	1.50	9.50	4	4226	3.000	63.23
M3,5	0.60	2.80	6	58	1.80	11.00	4	4226	3.500	63.23
M4	0.70	3.20	6	58	2.10	12.50	4	4226	4.000	63.23
M5	0.80	4.00	6	58	2.40	16.00	4	4226	5.000	63.23
M6	1.00	4.80	6	58	3.00	20.00	4	4226	6.000	63.23
M8	1.25	5.95	6	58	3.80	24.00	4	4226	8.000	63.23
M10	1.50	7.80	8	73	4.50	33.00	4	4226	10.000	68.53
M12	1.75	9.00	10	84	5.30	38.00	4	4226	12.000	90.57
M16	2.00	11.80	12	84	6.00	35.00	5	4226	16.000	99.72

Check availability now at www.guhring.co.uk

PROMOTION

GUHRING

MILLING CUTTERS FOR ALUMINIUM

- ♦ High Metal removal rate
- ♦ Extra Smooth coating prevents built-up edges. (DLC)
- ♦ Increased tool life

Ratio end mills RF 100 AL

Article no. 8232



nano polished cutting edges • neck clearance • centre cutting

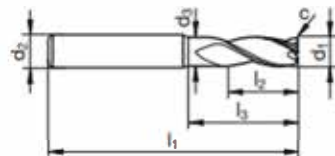


Ratio end mills RF 100 AL

Article no. 8233



nano polished cutting edges • neck clearance • centre cutting



								Article 8232			Article 8233		
d1 js7	d2 h5	d3	l1	l2	l3	c	Z	Order no.		Offer Price + vat	Order no.		Offer Price + vat
mm	mm	mm	mm	mm	mm	mm x 45°							
1	4	0.92	50	2.5	5	0.02	3	8232	1.000	26.82			
1.5	4	1.4	50	4	7.5	0.03	3	8232	1.500	26.82			
2	6	1.85	57	5	10	0.04	3	8232	2.000	28.23			
2.5	6	2.35	57	6.5	12.5	0.05	3	8232	2.500	28.23			
3	6	2.85	57	8	15	0.06	3	8232	3.000	28.23			
3.5	6	3.3	57	11	15	0.03	3	8232	3.500	28.23	8233	3.500	29.57
4	6	3.8	57	11	18	0.04	3	8232	4.000	28.23	8233	4.000	29.57
4.5	6	4.3	57	13	18	0.04	3	8232	4.500	28.23	8233	4.500	29.57
5	6	4.8	57	13	18	0.05	3	8232	5.000	28.23	8233	5.000	29.57
5.5	6	5.3	57	13	20	0.05	3	8232	5.500	28.23	8233	5.500	29.57
6	6	5.7	57	13	20	0.06	3	8232	6.000	28.23	8233	6.000	29.57
7.5	8	7.2	63	19	26	0.07	3	8232	7.500	35.61	8233	7.500	37.28
8	8	7.7	63	19	26	0.08	3	8232	8.000	35.61	8233	8.000	37.28
9.5	10	9.2	72	22	30	0.09	3	8232	9.500	48.70	8233	9.500	51.17
10	10	9.5	72	22	30	0.1	3	8232	10.000	48.70	8233	10.000	51.17
11.5	12	11	83	26	36	0.11	3	8232	11.500	71.81	8233	11.500	75.46
12	12	11.5	83	26	36	0.12	3	8232	12.000	71.81	8233	12.000	75.46
14	14	13.5	83	26	36	0.14	3	8232	14.000	93.31	8233	14.000	98.09
16	16	15.5	92	32	42	0.16	3	8232	16.000	120.33	8233	16.000	126.78
20	20	19.5	104	38	52	0.2	3	8232	20.000	194.16	8233	20.000	204.68
25	25	24	121	45	63	0.25	3	8232	25.000	300.12	8233	25.000	316.83

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PROMOTION

GUHRING

MILLING CUTTERS FOR ALUMINIUM WITH CORNER RADIUS

- ◆ High Metal removal rate
- ◆ Extra Smooth coating prevents built-up edges. (DLC)
- ◆ Increased tool life

Ratio end mills RF 100 AL

Article no. 8246



nano polished cutting edges • neck clearance • centre cutting

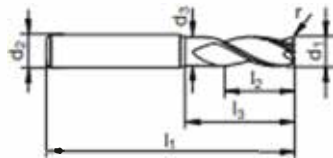


Ratio end mills RF 100 AL

Article no. 8247



nano polished cutting edges • neck clearance • centre cutting



								Article 8246			Article 8247		
d1 js 7	d2 h5	d3	l1	l2	l3	r	Z	Order no.		Offer Price + vat	Order no.		Offer Price + vat
mm	mm	mm	mm	mm	mm	mm							
1	4	0.92	50	2.5	5	0.2	3	8246	1.002	25.48			
2	6	1.85	57	5	10	0.2	3	8246	2.002	26.82			
3	6	2.85	57	8	15	0.5	3	8246	3.005	26.82			
4	6	3.8	57	11	18	0.5	3	8246	4.005	26.82	8247	4.005	28.15
5	6	4.8	57	13	18	0.5	3	8246	5.005	26.82	8247	5.005	28.15
6	6	5.7	57	13	20	0.5	3	8246	6.005	26.82	8247	6.005	28.15
8	8	7.7	63	19	26	0.5	3	8246	8.005	33.82	8247	8.005	35.50
8	8	7.7	63	19	26	1	3	8246	8.01	33.82	8247	8.01	35.50
10	10	9.5	72	22	30	1.5	3	8246	10.015	46.27	8247	10.015	48.77
12	12	11.5	83	26	36	0.5	3	8246	12.005	68.22	8247	12.005	71.90
12	12	11.5	83	26	36	2	3	8246	12.02	68.22	8247	12.02	71.90
16	16	15.5	92	32	42	2	3	8246	16.02	114.07	8247	16.02	119.68
16	16	15.5	92	32	42	4	3	8246	16.04	114.07	8247	16.04	119.68
20	20	19.5	104	38	52	2	3	8246	20.02	184.08	8247	20.02	193.12
25	25	24	121	45	63	3	3	8246	25.03	284.78	8247	25.03	298.72

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PROMOTION

GUHRING

SPYROTEC SETS

SpyroTec Countersink Set

90° countersinks with unequal helix + convex cutting edges



- ⇒ Round, precise, chatter-free countersinking
- ⇒ Universal application for most materials
- ⇒ HSCo, TiALN Coated
- ⇒ Reduction of feed force by 60%
- ⇒ Reduction of radial force by 50%

Comprising Guhring No 5500

No. of pieces 6

Range 6.3, 8.3, 10.4, 12.4,
16.5, 20.5mm

List price £253.64
(when purchased separately)

Special Price

£82

+VAT per set

SAVE OVER 65%

Set Guhring No. 6000 1.000

SpyroTec 90° Set

High performance Chamfering milling cutter with unique spiral fluted geometry



Comprising Guhring No. 6992

No. of pieces 4

Range 6,8,10,12mm

List price £180.80

(when purchased separately)

Special Price

£99

+VAT per set

SAVE OVER 45%

Set Guhring No. 6994 1.000

Check availability now at www.guhring.co.uk

PROMOTION

GUHRING

TiN-tip coated HSS jobber drill sets

- Increased performance - the TiN-coating at the tip of the tool reduces tool flank and crater wear and longer tool life
- Improved machining of materials - the bright flute surface minimises friction during chip evacuation
- The point geometry and web thinning offer precise centring and a better hole tolerance.

Special Price

£38

+VAT per set

Special Price

£65

+VAT per set



Guhring No.	Code No.	Ø range mm	in increments of mm	Jobber drills pieces	Promotional Price
234	6.013	1.0 - 10.0	0.5	19	£38 +vat
234	6.014	1.0 - 13.0	0.5	25	£65 +vat

Check availability now at www.guhring.co.uk

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PROMOTION

GUHRING



The 'Power' Drill and Tap Set

Guhring's latest PowerTaps in spiral point and spiral flute types plus the HSS TiN Tipped Drills offer the perfect combination for universal applications

Spiral Flute for Blind Holes Guhring No. 322029834



Consisting of PowerTaps Guhring No. 5734 (M3, M4, M5, M6, M8, M10) and Guhring No. 5717 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

Special Price
£72.50
+VAT per set

Spiral Point for Through Holes Guhring No. 322029835



Consisting of PowerTaps Guhring No 5733 (M3, M4, M5, M6, M8, M10) and Guhring No. 5716 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

Special Price
£61
+VAT per set

PROMOTION

GUHRING

powertap

UNIVERSALTAPS

ISO 529 PowerTaps

Set consisting of M3, M4, M5, M6, M8, M10



Special
Price
£36.50

+VAT per set



Special
Price
£30

+VAT per set



Special
Price
£38.50

+VAT per set

**Spiral Point
for Through Holes (4034)
Guhring No. 303934260**

**Straight Flute (4035)
Guhring No. 303934261**

**Spiral Flute
for Blind Holes (4036)
Guhring No. 303934262**

Thread Size	Pitch (mm)	Shank (mm)	Square	Drilling Size (mm)	Overall Length (mm)	Code Number	4034 List Price (£)	4035 List Price (£)	4036 List Price (£)
M3	0.50	3.15	2.50	2.50	48.00	3.000	9.27	6.21	11.81
M4	0.70	4.00	3.15	3.30	53.00	4.000	8.73	5.80	10.80
M5	0.80	5.00	4.00	4.20	58.00	5.000	9.00	5.93	11.66
M6	1.00	6.30	5.00	5.00	66.00	6.000	9.00	5.93	11.66
M8	1.25	8.00	6.30	6.80	72.00	8.000	10.10	6.96	13.06
M10	1.50	10.00	8.00	8.50	80.00	10.000	13.06	8.98	15.47
M12	1.75	9.00	7.10	10.20	89.00	12.000	18.26	12.31	21.76
M14	2.00	11.20	9.00	12.00	95.00	14.000	22.76	15.19	30.20
M16	2.00	12.50	10.00	14.00	102.00	16.000	26.43	18.65	33.70
M18	2.50	14.00	11.20	15.50	112.00	18.000	40.04	27.75	49.18
M20	2.50	14.00	11.20	17.50	112.00	20.000	42.84	30.78	54.80

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INDUSTRIAL
SUPPLIES LTD

Contact our sales team for more information

▪ **Cradley Branch**

**Unit 15, Lodge Forge
Trading Estate,
Bridge St,
Cradley Heath
B64 7RW**

▪ **Birmingham Branch**

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B24 9PT**

Tel: 0121 274 7140

Email: sales@edgeinustrial.co.uk