

GUHRING

The Tool Company

Q2 PROMOTIONS

MACH
20-24 April **2026**
NEC Birmingham UK
machexhibition.com

VISIT US
Hall 20
Stand 362

www.guhring.co.uk Valid until 30 June 2026

2026

MICRO THREADMILLING CUTTERS

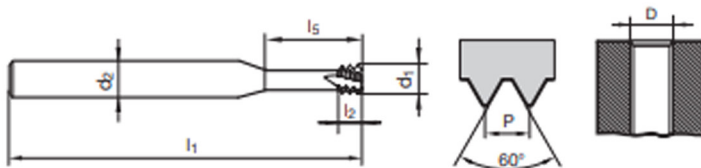
- Secure process with quantity threads
- Reduced push off – Long reach with low axial forces
- Perfect for all materials

Micro Thread Milling Cutters



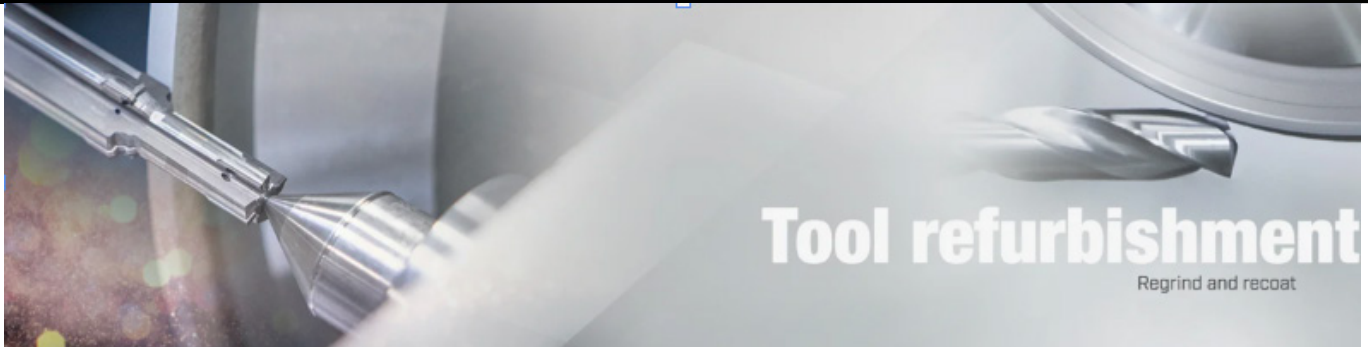
P	•
M	•
K	•
N	•
S	•
H	≤ 55

Tool material	Solid carbide
Tolerance on Ø	
Surface	Ⓢ
Type	MTM3 SP
Shank form	DIN 6535-HA
Internal cooling	✕
	★



D	P mm	d1 mm	d2 mm	l1 mm	l2 mm	l5 mm	Z	Article No.		Offer Price £ + vat
M1,6	0.35	1.20	3	39	1.10	4.80	3	4226	1.600	70.42
M1,8	0.35	1.40	3	39	1.10	5.40	3	4226	1.800	70.42
M2	0.40	1.55	3	39	1.20	6.00	4	4226	2.000	70.42
M2,5	0.45	1.95	3	39	1.40	7.50	4	4226	2.500	70.42
M3	0.50	2.40	6	58	1.50	9.50	4	4226	3.000	73.18
M3,5	0.60	2.80	6	58	1.80	11.00	4	4226	3.500	73.18
M4	0.70	3.20	6	58	2.10	12.50	4	4226	4.000	73.18
M5	0.80	4.00	6	58	2.40	16.00	4	4226	5.000	73.18
M6	1.00	4.80	6	58	3.00	20.00	4	4226	6.000	73.18
M8	1.25	5.95	6	58	3.80	24.00	4	4226	8.000	73.18
M10	1.50	7.80	8	73	4.50	33.00	4	4226	10.000	85.62
M12	1.75	9.00	10	84	5.30	38.00	4	4226	12.000	109.90
M16	2.00	11.80	12	84	6.00	35.00	5	4226	16.000	131.20

REDUCE TOOLING COSTS



REDUCE TOOLING COSTS with Guhring's Professional Regrind Service

With carbide costs continuing to rise, many manufacturers are reviewing their tooling strategies to identify immediate and sustainable cost savings. One of the most effective ways to reduce tooling expenditure — without compromising performance — is through professional regrinding.

At Guhring, our regrind service is designed to restore your solid carbide tools to OEM-level performance standards, extending service life of your tools while maintaining precision, reliability and productivity.

What makes our regrind service different?

- OEM geometry restoration – Tools are reground to original manufacturing specifications using advanced CNC grinding technology.
- OEM coatings reapplied – Original high-performance coatings are reapplied to ensure optimal wear resistance and cutting performance.
- Dimensional accuracy maintained – Tight tolerances, concentricity and edge preparation are carefully controlled.
- Performance consistency – Reground tools are engineered to deliver comparable performance to new tools in the correct application.
- Cost efficiency – Typically significantly lower cost than purchasing new tools.
- Sustainability benefits – Extends tool service life and reduces raw carbide consumption

Rather than scrapping worn carbide tools, regrinding allows you to maximise your original tooling investment while protecting process stability and part quality. If rising material and tooling costs are impacting your budget, regrinding is one of the fastest ways to generate measurable savings — without introducing risk into your production process.

We can review your current tool usage and identify which tools are suitable for regrinding, along with potential cost savings.

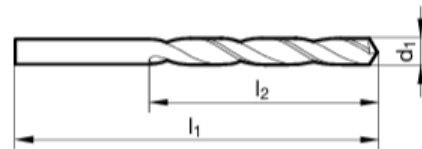
AeroX HSCo SPLIT POINT DRILL

**65%
OFF**

- 8% cobalt - for maximum performance at high temperatures
- 135° split point for spot-on accuracy pilot drilling with minimum feed forces
- Suitable for machines or hand drills for general or aviation



P Steel	•	web thinning $\geq \varnothing 1.000$ • optimized NAS 907 split point • 8% cobalt-alloyed HSCo high speed steel for maximum tool life, high thermal resistance and hardness
M Stainless steel	•	
K Cast iron	•	
N Aluminum	•	unalloyed and high-alloyed steel materials • cast materials • non-ferrous metals • Titanium and Titanium alloys
S Titanium alloys	•	
H Hardened steel	○	
●=Optimal ○=Limited		



d1	l1	l2	Order no.		Offer Price £ + vat
mm	mm	mm			
1.000	34	12	1018	1.000	2.80
2.000	49	24	1018	2.000	2.16
3.000	61	33	1018	3.000	2.45
4.000	80	47	1018	4.000	3.23
5.000	86	52	1018	5.000	3.87
6.000	93	57	1018	6.000	4.74
7.000	109	69	1018	7.000	6.46
8.000	117	75	1018	8.000	8.61
9.000	125	81	1018	9.000	10.77
10.000	133	87	1018	10.000	12.05
11.000	142	94	1018	11.000	19.81
12.000	151	101	1018	12.000	21.53
13.000	151	101	1018	13.000	25.83

Check availability now at www.guhring.co.uk
*Full range of sizes available

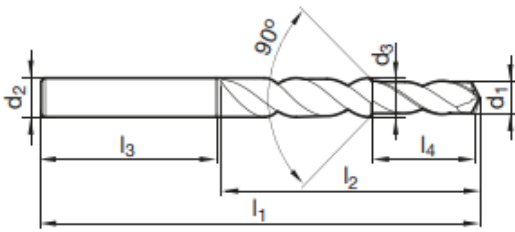
RT100U Step Drill

14% reduction in machining time

- Tapping hole size and 90° countersink are created in a single tool
- 1 less tool
- No more expensive special step drills
- Minimised chatter marks on the component
- Universal application across most materials



90° step drill for tapped core holes 3xD • core hole diameter for thread tapping according to DIN 336 and for fluteless tapping included • facet point grind • main cutting edge form straight • optimised cutting edge geometry • nominal diameter d3 for chamfering and countersinking, not suitable for full drilling



d1 m7 mm	d2 h6 mm	d3 +0,013 mm	l1 mm	l2 mm	l3 mm	l4 mm	for thread	Order No.	List Price	Offer Price £ + vat
3.3	6	6	66	28	36	11.4	M 4 Cutting	6407 3.300	55.18	35.87
3.7	6	6	66	28	36	11.4	M 4 Forming	6407 3.700	55.18	35.87
4.2	6	6	66	30	36	13.6	M 5 Cutting	6407 4.200	58.62	38.10
4.65	6	6	66	30	36	13.6	M 5 Forming	6407 4.650	58.62	38.10
5	8	8	79	30	36	16.5	M 6 Cutting	6407 5.000	78.14	50.79
5.55	8	8	79	30	36	16.5	M 6 Forming	6407 5.550	78.14	50.79
6.8	10	10	89	47	40	21	M 8 Cutting	6407 6.800	87.34	56.77
7.4	10	10	89	47	40	21	M 8 Forming	6407 7.400	87.34	56.77
8.5	12	12	102	55	45	25.5	M10 Cutting	6407 8.500	109.46	71.15
9.3	12	12	102	55	45	25.5	M10 Forming	6407 9.300	109.46	71.15
10.2	14	14	107	60	45	30	M12 Cutting	6407 10.200	159.85	103.90
11.2	14	14	107	60	45	30	M12 Forming	6407 11.200	159.85	103.90
12	16	16	115	65	48	34.5	M14 Cutting	6407 12.000	159.85	103.90
13.1	16	16	115	65	48	34.5	M14 Forming	6407 13.100	213.94	139.06
14	18	18	123	73	48	38.5	M16 Cutting	6407 14.000	213.94	139.06
15.1	18	18	123	73	48	38.5	M16 Forming	6407 15.100	265.98	172.89

BT800 PROMOTION SET

One drill body, three heads: maximum efficiency.



Promotion sets including mounting key (article no. 8170) and assembly instructions.

*Ø ascending in 0.1 increments

Drilling depth	Ø range* mm	Article no. set	Offer Price per set
3xD	10.00 – 12.90	8148	£346.94
3xD	13.00 – 15.90	8148	£369.57
3xD	16.00 – 17.90	8148	£414.63
3xD	18.00 – 19.90	8148	£472.22
3xD	20.00 – 21.90	8148	£485.71
3xD	22.00 – 23.90	8148	£500.00
3xD	24.00 – 24.90	8148	£515.15
3xD	25.00 – 26.00	8148	£531.25
5xD	10.00 – 12.90	8149	£357.89
5xD	13.00 – 15.90	8149	£382.02
5xD	16.00 – 17.90	8149	£435.90
5xD	18.00 – 19.90	8149	£485.71
5xD	20.00 – 21.90	8149	£515.15
5xD	22.00 – 23.90	8149	£500.00
5xD	24.00 – 24.90	8149	£531.25
5xD	25.00 – 26.00	8149	£548.39

Order the appropriate diameter:

Example: Promotion set 3xD (article no. 8148) for drilling Ø 17.50 mm

Example: Promotion set 5xD (article no. 8149) for drilling Ø 17.50 mm

Order no. set
8148 17.500
8149 17.500

Please note promotion not available online.
Please email your order to orders@guhring.co.uk

JOBBER DRILL SET

HSS Jobber drill set – Steam Tempered

- High-performance HSS jobber drill set
- Conical relief point grind and web thinning make it a great all-rounder.
- Guhring's 205 series of jobber length drills with straight shank
- DIN 338
- 118° point angle, HSS with Steam Tempered finish.
- Right hand cutting



Guhring No.	Code No.	range mm	in increments of mm	Jobber drill pieces	Offer Price £ +vat
201	0.013	1.0 - 10.0	0.5	19	£36 +vat
201	0.014	1.0 - 13.0	0.5	25	£60 +vat



SPYROTEC Sets

SpyroTec Countersink Set

90° countersinks with unequal helix + convex cutting edges



- Round, precise, chatter-free countersinking
- Universal application for most materials
- HSCo, TiAlN Coated
- Reduction of feed force by 60%
- Reduction of radial force by 50%

Comprising Guhring No 5500

No. of pieces	6
Range	6.3, 8.3, 10.4, 12.4, 16.5, 20.5mm
List Price	£241.42 (when purchased separately)

SAVE OVER 65%
Set Guhring No. 6000 1.000

SpyroTec 90° Set

High performance Chamfering milling cutter with unique spiral fluted geometry



Comprising Guhring No 6992

No. of pieces	4
Range	6, 8, 10, 12mm
List Price	£180.80 (when purchased separately)

SAVE OVER 45%
Set Guhring No. 6994 1.000



Jobber Drill Sets

TiN-tip coated HSS jobber drill sets

- Increased performance - the TiN-coating at the tip of the tool reduces tool flank and crater wear and longer tool life
- Improved machining of materials - the bright flute surface minimises friction during chip evacuation
- The point geometry and web thinning offer precise centring and a better hole tolerance.



Guhring No.	Code No.	range mm	in increments of mm	Jobber drill pieces	Offer Price £ +vat
234	6.013	1.0 - 10.0	0.5	19	£38 +vat
234	6.014	1.0 - 13.0	0.5	25	£65 +vat



PowerTap Sets



UNIVERSALTAPS

ISO 529 PowerTaps

Set consisting of M3, M4, M5, M6, M8, M10

Spiral Point for Through Holes (4034)

Straight Flute (4035)

Spiral Flute for Blind Holes (4036)



Guhring No. 303934260

Guhring No. 303934261

Guhring No. 303934262

Thread Size	Pitch (mm)	Shank (mm)	Square	Drilling Size (mm)	Overall Length (mm)	Code Number	4034 List Price (£)	4035 List Price (£)	4036 List Price (£)
M3	0.5	3.15	2.5	2.5	48	3.000	9.27	6.21	11.81
M4	0.7	4	3.15	3.3	53	4.000	8.73	5.80	10.80
M5	0.8	5	4	4.2	58	5.000	9.00	5.93	11.66
M6	1	6.3	5	5	66	6.000	9.00	5.93	11.66
M8	1.25	8	6.3	6.8	72	8.000	10.10	6.96	13.06
M10	1.5	10	8	8.5	80	10.000	13.06	8.98	15.47
M12	1.75	9	7.1	10.2	89	12.000	18.26	12.31	21.76
M14	2	11.2	9	12	95	14.000	22.76	15.19	30.20
M16	2	12.5	10	14	102	16.000	26.43	18.65	33.70
M18	2.5	14	11.2	15.5	112	18.000	40.04	27.75	49.18

Please note promotion not available online.
Please email your order to orders@guhring.co.uk

Drill and Tap Set

The 'Power' Drill and Tap Set

Guhring's latest PowerTaps in spiral point and spiral flute types plus the HSS TiN Tipped Drills offer the perfect combination for universal applications

Spiral Flute for Blind Holes
Guhring No. 322029834

Spiral Point for Through Holes
Guhring No. 322029835



£72.50
+VAT

Consisting of PowerTaps Guhring No. 5734 (M3, M4, M5, M6, M8, M10) and Guhring No. 5717 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)



£61
+VAT

Consisting of PowerTaps Guhring No 5733 (M3, M4, M5, M6, M8, M10) and Guhring No. 5716 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

Please note promotion not available online.
Please email your order to orders@guhring.co.uk


GUHRING

The Tool Company

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