

GUHRING

The Tool Company

Q3 PROMOTIONS



www.guhring.co.uk

Valid until 30 September 2026

2026

MICRO THREADMILLING CUTTERS

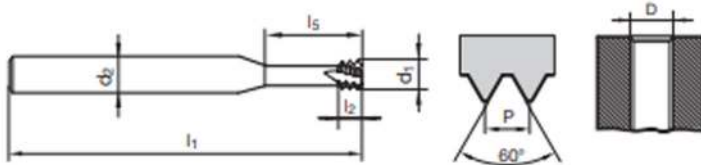
- Secure process with quality threads
- Reduced push off – Long reach with low radial forces
- Perfect for all materials

Micro Thread Milling Cutters



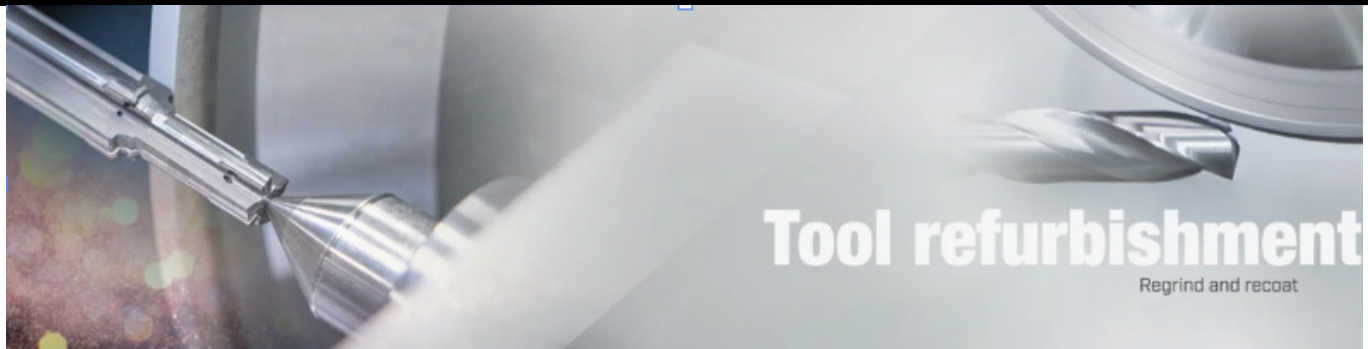
P	•
M	•
K	•
N	•
S	•
H	≤ 55

Tool material	Solid carbide
Tolerance on Ø	
Surface	S
Type	MTM3 SP
Shank form	DIN 6535-HA
Internal cooling	X
	★



D	P mm	d1 mm	d2 mm	l1 mm	l2 mm	l5 mm	Z	Article No.		Offer Price £ + vat
M1,6	0.35	1.20	3	39	1.10	4.80	3	4226	1.600	82.34
M1,8	0.35	1.40	3	39	1.10	5.40	3	4226	1.800	82.34
M2	0.40	1.55	3	39	1.20	6.00	4	4226	2.000	82.34
M2,5	0.45	1.95	3	39	1.40	7.50	4	4226	2.500	82.34
M3	0.50	2.40	6	58	1.50	9.50	4	4226	3.000	85.56
M3,5	0.60	2.80	6	58	1.80	11.00	4	4226	3.500	85.56
M4	0.70	3.20	6	58	2.10	12.50	4	4226	4.000	85.56
M5	0.80	4.00	6	58	2.40	16.00	4	4226	5.000	85.56
M6	1.00	4.80	6	58	3.00	20.00	4	4226	6.000	85.56
M8	1.25	5.95	6	58	3.80	24.00	4	4226	8.000	85.56
M10	1.50	7.80	8	73	4.50	33.00	4	4226	10.000	100.11
M12	1.75	9.00	10	84	5.30	38.00	4	4226	12.000	128.50
M16	2.00	11.80	12	84	6.00	35.00	5	4226	16.000	153.40

REDUCE TOOLING COSTS



REDUCE TOOLING COSTS with Guhring's Professional Regrind Service

With carbide costs continuing to rise, many manufacturers are reviewing their tooling strategies to identify immediate and sustainable cost savings. One of the most effective ways to reduce tooling expenditure — without compromising performance — is through professional regrinding.

At Guhring, our regrind service is designed to restore your solid carbide tools to OEM-level performance standards, extending service life of your tools while maintaining precision, reliability and productivity.

What makes our regrind service different?

- OEM geometry restoration – Tools are reground to original manufacturing specifications using advanced CNC grinding technology.
- OEM coatings reapplied – Original high-performance coatings are reapplied to ensure optimal wear resistance and cutting performance.
- Dimensional accuracy maintained – Tight tolerances, concentricity and edge preparation are carefully controlled.
- Performance consistency – Reground tools are engineered to deliver comparable performance to new tools in the correct application.
- Cost efficiency – Typically significantly lower cost than purchasing new tools.
- Sustainability benefits – Extends tool service life and reduces raw carbide consumption

Rather than scrapping worn carbide tools, regrinding allows you to maximise your original tooling investment while protecting process stability and part quality. If rising material and tooling costs are impacting your budget, regrinding is one of the fastest ways to generate measurable savings — without introducing risk into your production process.

We can review your current tool usage and identify which tools are suitable for regrinding, along with potential cost savings.

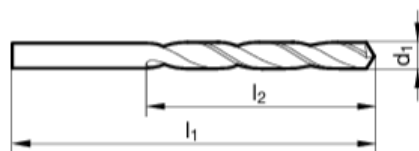
AeroX HSCo SPLIT POINT DRILL

- 8% cobalt - for maximum performance at high temperatures
- 135° split point for spot-on accuracy pilot drilling with minimum feed forces
- Suitable for machines or hand drills for general or aviation

**65%
OFF**



P Steel	•	web thinning $\geq \varnothing 1.000$ • optimized NAS 907 split point • 8% cobalt-alloyed HSCo high speed steel for maximum tool life, high thermal resistance and hardness
M Stainless steel	•	
K Cast iron	•	unalloyed and high-alloyed steel materials • cast materials • non-ferrous metals • Titanium and Titanium alloys
N Aluminum	•	
S Titanium alloys	•	
H Hardened steel	○	
●=Optimal		
○=Limited		



d1	l1	l2	Order no.		Offer Price £ + vat
mm	mm	mm			
1.000	34	12	1018	1.000	2.80
2.000	49	24	1018	2.000	2.16
3.000	61	33	1018	3.000	2.45
4.000	80	47	1018	4.000	3.23
5.000	86	52	1018	5.000	3.87
6.000	93	57	1018	6.000	4.74
7.000	109	69	1018	7.000	6.46
8.000	117	75	1018	8.000	8.61
9.000	125	81	1018	9.000	10.77
10.000	133	87	1018	10.000	12.05
11.000	142	94	1018	11.000	19.81
12.000	151	101	1018	12.000	21.53
13.000	151	101	1018	13.000	25.83



Check availability now at www.guhring.co.uk
*Full range of sizes available

SC-TM-Z SP Thread Milling Cutter

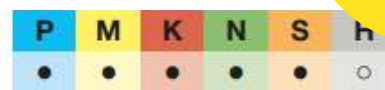
Staggard tooth, High-performance thread milling cutter

- High process reliability with maximum tool life up to 2.5xD thread depth
- No spring pass needed due to reduced radial load
- New milling strategy & short machining time reduce cost per thread

Thread milling cutters without chamfer for ISO metric threads



maximum performance • unequal flute spacing • unequal helix



H = 55 HRC

**30%
OFF**

D	P mm	d1 mm	d2 mm	d3 mm	dk mm	l1 mm	l3 mm	l2 mm	Z	Order Num- ber	Offer Price £ + vat
M3	0.5	2.3	6	2.3	2.5	54	36	7.5	4	4870 3.000	139.24
M4	0.7	3.1	6	3.1	3.3	58	36	10.5	4	4870 4.000	142.84
M5	0.8	4	6	4	4.2	58	36	12.8	4	4870 5.000	152.38
M6	1	4.8	6	4.8	5	58	36	16	4	4870 6.000	166.62
M8	1.25	6.3	8	6.3	6.8	68	36	21.25	4	4870 8.000	182.82
M8 x 1	1	6.3	8	6.3	7	68	36	21	4	4870 8.005	188.28
M10	1.5	8	10	8	8.5	74	40	25.5	4	4870 10.000	217.56
M10 x 1	1	8	10	8	9	74	40	25	4	4870 10.005	234.96
M10 x 1.25	1.25	8	10	8	8.8	74	40	26.25	4	4870 10.006	238.79
M12	1.75	9.95	12	9.95	10.2	90	45	33.25	4	4870 12.000	263.93
M12 x 1	1	9.95	12	9.95	11	90	45	31	4	4870 12.005	284.82
M12 x 1.25	1.5	9.95	12	9.95	10.5	90	45	31.5	4	4870 12.007	281.58
M14	2	11.2	12	11.2	12	100	45	38	6	4870 14.000	297.23
M14 x 1.5	1.5	11.2	12	11.2	12.5	100	45	37.5	6	4870 14.007	295.16
M16	2	13.1	16	13.1	14	105	48	42	6	4870 16.000	334.10
M16 x 1.5	1.5	13.1	16	13.1	14.5	105	48	40.5	6	4870 16.007	352.97
M20	2.5	14.95	16	14.95	17.5	120	48	52.5	6	4870 20.000	394.96
M20 x 1.5	1.5	14.95	16	14.95	18.5	120	48	49.5	6	4870 20.007	405.31

HYDRAULIC CHUCK SETS



1 hydraulic chuck + 5
reduction bushes

£295.00



HSK-A 63
Art. no. 4662



SK 40
Art. no. 4663



MAS / BT 40
Art. no. 4664



Ø 6 mm Ø 8 mm Ø 10 mm Ø 12 mm Ø 16 mm Art.
no. 4665

1 hydraulic chuck



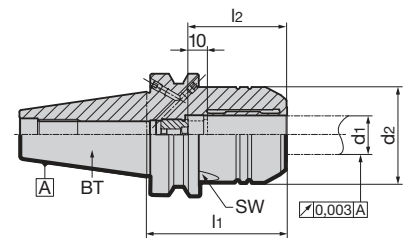
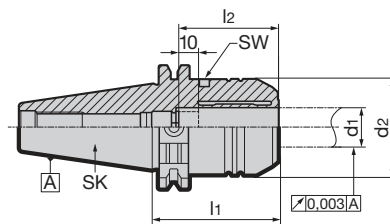
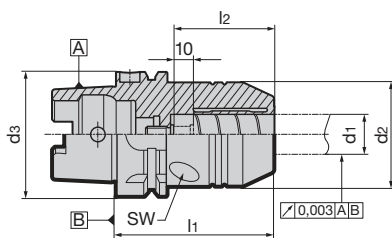
5 reduction bushes

Hydraulic Chucks

Product information

- HSK-A to ISO 12164-1 / DIN 69893-1
- ISO taper to DIN ISO 7388-1, form AD / AF
- MAS/BT to DIN ISO 7388-2, form JD / JF
- axial length setting

- for tool shank tolerance h6
- balancing quality: G2.5/25,000 rev./min or U < 1 gmm
- order coolant supply set for HSK-A (art. no. 4949) separately
- order pull studs for ISO taper (art. no. 4925, 4926) and MAS/BT (art. no. 4927, 4928) separately



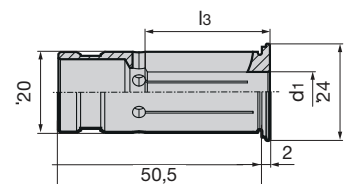
Interface	d1	d2	l1	l2	Weight	SW	Code no.	Article no.
	mm	mm	mm	mm	kg	mm		
HSK-A 63	20.00	52.50	80.00	51.00	1.310	5.0	20.063	4662
ISO taper 40	20.00	49.30	64.50	51.00	1.250	5.0	20.040	4663
MAS / BT 40	20.00	49.30	72.50	51.00	1.250	5.0	20.040	4664

Reduction bushes

d1	l3	Code no.	Article no.	Availability
mm	mm			
6	27.00	6.020	4665	•
8	27.00	8.020	4665	•
10	31.00	10.020	4665	•
12	35.00	12.020	4665	•
16	35.00	16.020	4665	•

Product information

- for clamping smaller shank Ø in hydraulic chucks
- clamping Ø for tool shank tolerance h6
- concentricity ≤ 5 µm
- leakproof



Order Now

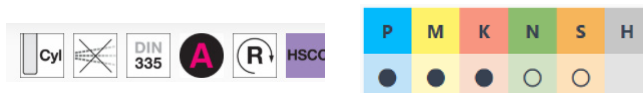
Variants	incl. hydraulic chuck			incl. reduction bushes		Order no.	Promotion net price per set £
	Interface	for shank Ø (mm)	Article no.	for shank Ø (mm)	Article no.	Set	
Set 1	HSK-A 63	20.00	4662	6.0 / 8.0 / 10.0 / 12.0 / 16.0	4665	4666 20.063	295.00
Set 2	ISO taper 40	20.00	4663	6.0 / 8.0 / 10.0 / 12.0 / 16.0	4665	4666 20.040	295.00
Set 3	MAS / BT 40	20.00	4664	6.0 / 8.0 / 10.0 / 12.0 / 16.0	4665	4666 20.140	295.00

Each set also includes the hexagon chuck key art. no. 4912 and the adjustment screw art. no. 4900.

SPYROTEC Sets

SpyroTec Countersink Set

90° countersinks with unequal helix + convex cutting edges



- Round, precise, chatter-free countersinking
- Universal application for most materials
- HSCo, TiALN Coated
- Reduction of feed force by 60%
- Reduction of radial force by 50%

Comprising Guhring No 5500

No. of pieces	6
Range	6.3, 8.3, 10.4, 12.4, 16.5, 20.5mm
List Price	£241.42 (when purchased separately)

SAVE OVER 65%

Set Guhring No. 6000 1.000

Countersink 90° Set



Comprising Guhring No 327

No. of pieces	6
Range	6.30mm, 8.30mm, 10.40mm, 12.40mm, 16.50mm, 20.50mm
List Price	£171.94 (when purchased separately)

SAVE OVER 55%

Set Guhring No. 499 7.000



Jobber Drill Sets

TiN-tip coated HSS jobber drill sets

- Increased performance - the TiN-coating at the tip of the tool reduces tool flank and crater wear and longer tool life
- Improved machining of materials - the bright flute surface minimises friction during chip evacuation
- The point geometry and web thinning offer precise centring and a better hole tolerance.



Guhring No.	Code No.	range mm	in increments of mm	Jobber drill pieces	Offer Price £ +vat
234	6.013	1.0 - 10.0	0.5	19	£40 +vat
234	6.014	1.0 - 13.0	0.5	25	£70 +vat



PowerTap Sets



ISO 529 PowerTaps
Set consisting of M3, M4, M5, M6, M8, M10

Spiral Point
for Through Holes (4034)

Straight Flute
(4035)

Spiral Flute
for Blind Holes (4036)



Guhring No. 303934260

Guhring No. 303934261

Guhring No. 303934262

Thread Size	Pitch (mm)	Shank (mm)	Square	Drilling Size (mm)	Overall Length (mm)	Code Number	4034 List Price (£)	4035 List Price (£)	4036 List Price (£)
M3	0.5	3.15	2.5	2.5	48	3.000	9.27	6.21	11.81
M4	0.7	4	3.15	3.3	53	4.000	8.73	5.80	10.80
M5	0.8	5	4	4.2	58	5.000	9.00	5.93	11.66
M6	1	6.3	5	5	66	6.000	9.00	5.93	11.66
M8	1.25	8	6.3	6.8	72	8.000	10.10	6.96	13.06
M10	1.5	10	8	8.5	80	10.000	13.06	8.98	15.47
M12	1.75	9	7.1	10.2	89	12.000	18.26	12.31	21.76
M14	2	11.2	9	12	95	14.000	22.76	15.19	30.20
M16	2	12.5	10	14	102	16.000	26.43	18.65	33.70
M18	2.5	14	11.2	15.5	112	18.000	40.04	27.75	49.18

Please note promotion not available online.
Please email your order to orders@guhring.co.uk

Drill and Tap Set

The 'Power' Drill and Tap Set

Guhring's latest PowerTaps in spiral point and spiral flute types plus the HSS TiN Tipped Drills offer the perfect combination for universal applications

Spiral Flute for Blind Holes
Guhring No. 322029834

Spiral Point for Through Holes
Guhring No. 322029835



Consisting of PowerTaps Guhring No. 5734 (M3, M4, M5, M6, M8, M10) and Guhring No. 5717 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

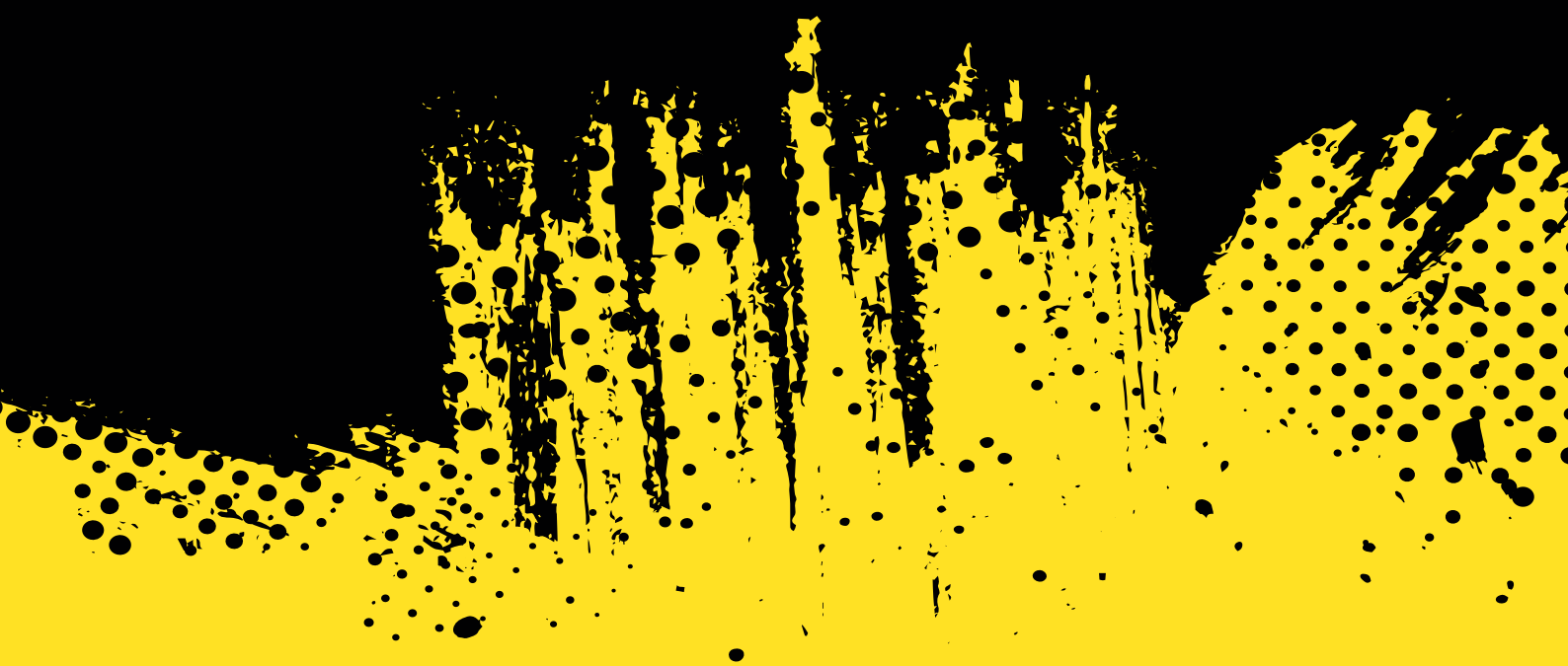


Consisting of PowerTaps Guhring No 5733 (M3, M4, M5, M6, M8, M10) and Guhring No. 5716 M12 along with Guhring 9651 TiN Tip Coated Drills (2.5, 3.3, 4.2, 5, 6.8, 8.5 and 10.2)

Please note promotion not available online.
Please email your order to orders@guhring.co.uk

GUHRING

The Tool Company



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Cradley Heath B64 7RW

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